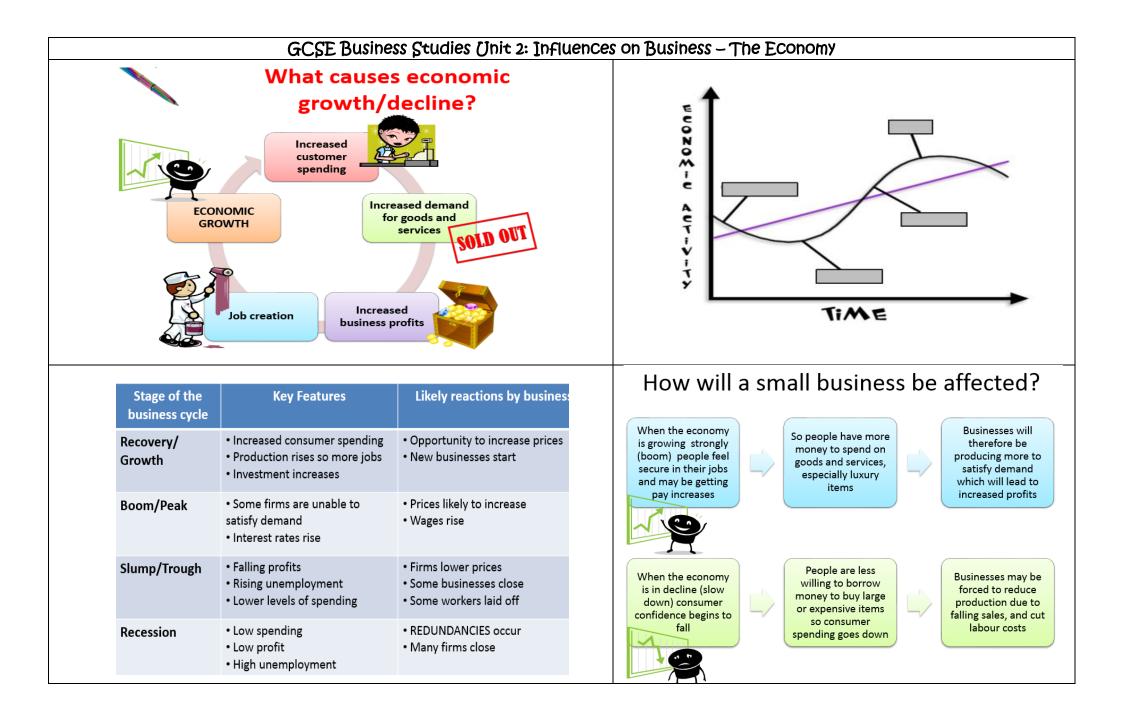
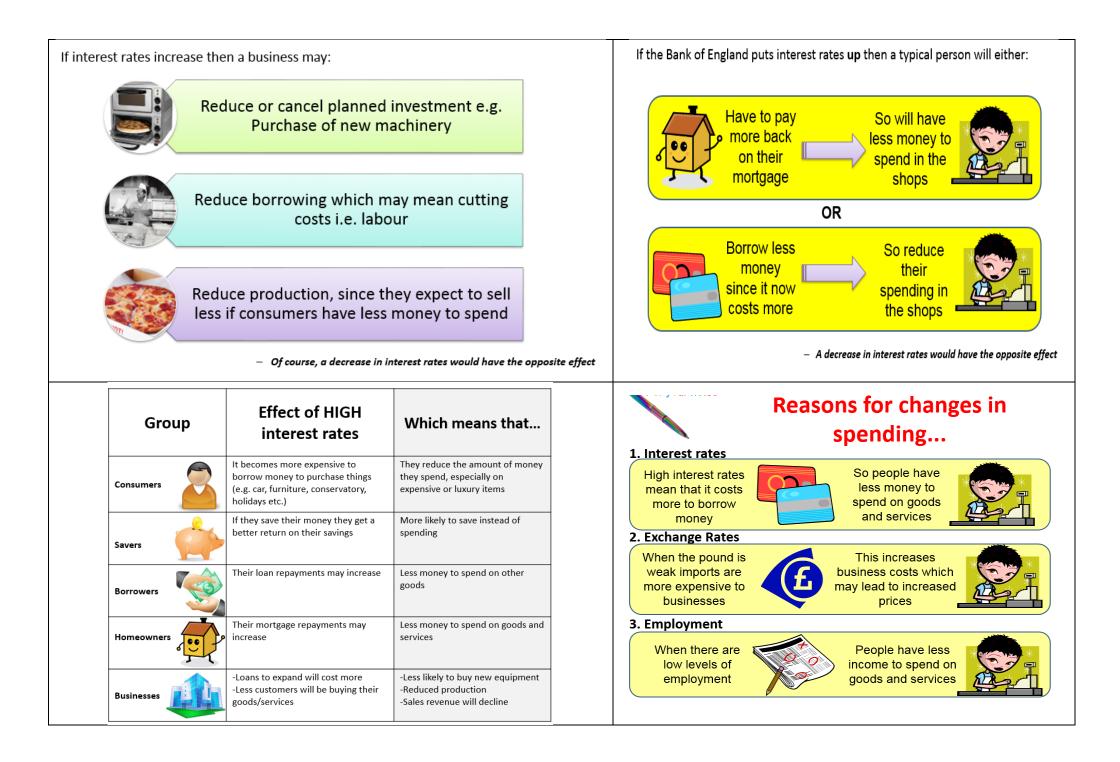
Dumpoo			•	•			n the Real World:	a Denning Dunanding a	hu sin soo
	d Purpose of Busir		ness Owners	1	S & PARTNERSHIP	Business Ow		ss Planning, Expanding a	pusiness
		; a business: includin	g producing		IMITED LIABILITY		Advantages	Disadvantages	Features
good busin bene • Facto • Oppo some • Three Extra turni	 Opportunity cost: Giving up the opportunity to do somethings in order to choose to do something else Three sectors of primary, secondary and tertiary. Primary = Extracting raw materials Secondary = Manufacturing turning raw materials into goods Tertiary = Service sector 		PRIVATE LIMITED COMPANY OR PUBLIC LIMITED COMPANY you will have LIMITED		Sole Traders:	Quick & easy to set up. 100% decision making =fast decisions 100% of profits.	100% decision making = Stressful Pressure running all aspects of the business: making, finance, HR, Operations Difficult to raise money RISKY for banks to loan to so higher Interest rates. No revenue generates if sick/holidays	Unlimited Liability	
 Objection boss, an in 	ctives of an entrep flexible working h	reneur, including to ours, to pursue money, identify a ga	be their own	LIA	ABILITY	Partnersh ips:	Shared workload Shares skills: finance, marketing, HR etc More sources of finance than a Sole Trader	Many be disagreements. Shared profits Liable for other partner's decisions	<u>Unlimited</u> <u>Liability</u>
 Businesses face a constantly changing business environment due to changes in technology, economic situation, legislation and environmental expectations. 					Private Limited Company (Itd)	Limited Liability Better status in the eyes of customers Continues after the death of	Have to register as a company = expensive Have to disclose information on sales and profits	<u>Limited</u> Liability	
Business Planning: The purpose of business planning:			-		eholders	(10)	the founder Can bring in investors (good source of finance)	Have to have accounts independently checked If these are other investors, then the original founder is not	
in ad • To he	 To help set up a business successfully identifying problems in advance To help raise finance 		Stakeholder Owners/Sh areholders	<u>Objectives</u> High dividends					
• Co-oi	rdinate the busine	be reviewed to cheo ss activities in differ has the same goal		Employees	High pay			in full control of the business	
	ions within a busir Market information		HR	Customers	Quality Affordable	Public Limited Company	Same as above And Shares can be advertised to	Same as above and Media coverage could be bad Can't control who buys the	<u>Limited</u> Liability
Operations	Information Information about the product or service	Finances (costs, revenue and profits)		Suppliers	prices Long term contracts	(plc)	the general public meaning more potential investors and greater funds that can	shares (competition and threat of takeover)	
Problems of using a business plan: Uncertainty Lack of experience		Local community	Jobs created Environmental consideration		be used to expand the business. Public companies attract media attention this can	Has to send information to Shareholders (time consuming and expensive) Original owners and investors			
 Change Reducing the risk of business planning: Conducting Primary and Secondary Market Research Talk to experts and consultants 			Conflict: Shareholders and Workers Shareholders and Customers Shareholders and Local		Not-for profit org	be cheap publicity.	may clash other than profit "SOCIAL OBJECTIVE	ES". Profits	
• Regu	for different outcc larly review and up ant and up to date	odate the plan so it	can be kept		nmunity			. ,	

Business Location	Setting Busines	s Aims and Objectives			
The factors that influence where a business is located	The main aims	and objectives for busin	nesses:		
including:	Survival	Growth	Social and	Shareholder value	
 Proximity to the market 		(domestic and	ethical		
Costs		international)	objectives		
Transport Links	Profit	Customer	Market share		
• Labour	maximisation				
 Technology 					
Competition	Ohiectives set y	will differ between busi	inesses (reasons i	nclude the size of the	husiness level of
		ced and type of busines			
Overseas Location: Benefits		ced and type of busines		organisations	
Cheaper labour	The objectives	of larger more establish	had husinassas m	hight differ from small	lor start-un
 Access to resources that are not easily available 	-	becoming the dominan		•	•
in the UK	_	eholder value and ethic			i expansion,
Financial incentives from foreign governments	environmental				
 Avoiding protectionist measures by foreign governments 	environmental	considerations			
 The market overseas may be growing fast 	Success of a bu	siness can be measured	d in other wavs th	nan profit: reputation	. market share.
Overseas Location: Drawbacks			,		, , ,
• There may be different rules and regulations in					
different countries					
 Customers may have different tastes 					
Expanding a Business		Organic Growth:		Inorganic Growth:	
Benefits of expansion:		Selling more of your	Integrati	ng or joining with anot	
 Economies of scale: reduced costs per unit as the b 		own products	_integrati		
bigger. Occurs due to technical and purchasing Eco	onomies of	Franchising	Merger		
Scale		 Opening new 	 Takeover 		
More power in the market, more well-known bran	d, more	stores/branches	Integration:		
market share, higher profit		E-commerce		o firms join together at	the same stage of
Drawbacks of expansion:		Outsourcing	the production p		
 Diseconomies of scale: It's more difficult to manage business in proceed as the province of the business. 				rms join together at dif	ferent stages of the
business: increased costs per unit as the business g				ess either toward the cu	-
Occurring due to poor communication, coordination	on issues and		towards the sup		- ·
roduced staff motivation					
reduced staff motivationDecision making becomes slower			3.Conglomerate:	two firms join togethe	er with another firm





Globalisation & Exchange Rates

Imports

• Is a good or service that is purchased from a foreign business that leads to a flow of money out of the UK.

Exports

 This is the sale of a good or service to a foreign buyer that leads to a flow of money into the UK

Strong

Pound

mports

Cheaper

Exports

Dearer

Is globalisation good or bad for UK businesses?

Benefits of Globalisation

- 1. Able to sell in overseas markets, especially fast growing markets
- 2. Can specialize in high quality products that developing countries cannot make
- 3. Can choose to outsource some parts of a business to lower cost countries
- 4. Efficiency gains from sharing ideas/skills/technologies across borders
- 5. Global businesses gain economies of scale which can lead to cheaper prices

Disadvantages of Globalisation

- 1. Local businesses face competition from overseas
- 2. UK factories cannot produce as cheaply as those in lower cost countries
- 3. External shocks, e.g. war, in other countries can disrupt trade flows
- 4. Dominant global brands may squeeze out local producers
- 5. Costs of goods and services are affected by changes in exchange rates

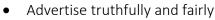
To improve evaluation, think if its good for an individual business; or for UK businesses overall.

Ethics:

Businesses decision are MORALLY right or wrong.... Ethical decisions are made on the basis of what is judged to be morally right. Ethical Activity:

• Paying the living wage or more according to the age of the employee.

- No child labour
- Donating profits to charities
- Setting up businesses in areas of high unemployment to create jobs



- Treat employees fairly with good working conditions
- Pay suppliers on time and a FAIR PRICE
- Offer high quality training to staff (even if it means they may leave)

Marketing	Human	Operations	Finance	
	Resources			
Design product	Pay wages that	Buy raw	Spend money on the	
to reduce the	enable staff to	materials from	local community to	
impact on the	have a decent	ethical suppliers	improve the facilities	
environment.	standard of	eg not the ones	(parks, libraries etc)	
Eg, electric cars	living	who use child		
		labour or who	Pay workers to	
Avoid targeting	Offer staff	destroy	undertake charitable	
children with	training despite	rainforests	work in the local	E
junk food	the cost		community (visit	
		Make products	schools with	
Avoid charging		that can be	projects)	
unacceptably		recycled		
high prices just			Pay the right amount	
because you are			of tax	
dominant in the				
market (Apple,				
Pharmaceutical				
companies)				

Technology Using computers and computer systems to do business more efficiently: faster and cheaper. Intranet Internal communication systems in a business Communication systems that can be accessed by internal Extranet and external stakeholders (such as suppliers) E-Commerce Buying and selling products using an electronic system ® such as the internet Buying a selling products through hand held devises such M-Commerce as smartphones Software Advanced computer programmes that carry out administration tasks instead of employees. Including self Robots service checkouts Clouds Storage of large amounts of data (safe) Transferring information electronically between Digital computing devises (send images of prototypes, get Communication feedback and amend quickly) Including: Emails, Texts, WEbchats, video conferencing, social media, apps) Communication in real time. Face to face on the Webchat computer. (employees could be in different counties, therefore cheap and efficient no cost and no travel/times) Software applications for smartphones and tablets Apps Social Media Online communication Groups of similar people (professional contacts) Benefits: Quick to communicate and share information. ٠ Workers can work from home. Businesses work more efficiently. Less staff needed, therefore lower total costs. Data is collected and can be used to effectively target customers. Constant up to date market research: trends, changes in consumer • behaviour can be detected and products amended accordingly.

• Businesses can target more customers in different markets (national and global markets) very important for small businesses

• Customers can easily communicated with the business and visa versa



Legislation

1. Employment law:

National minimum wage/living wage

The Equality Act (2010)

2. Health and Safety law:

Health and safety law including: the Health and Safety at Work Act (1974)

3. Consumer law:

Trade Descriptions

Effect of Legislation on Businesses:

- 1. Increase the businesses costs of production HOWEVER, can motivate worker making them more efficient and productive THEREFORE profits could consequently rise.
- 2. Businesses may employ less staff
- 3. Businesses may need legal advice to ensure they are adhering to the laws which could be expensive
- 4. Discrimination laws can benefits businesses, in not discriminating they may be employing the BEST person for the job.
- 5. Business are bring ETHICAL and doing the right thing which may lead to a positive reputation for the business.
- 6. Meting the requirement of the law avoid Business having to pay large fines

Competitive Environment

Buyers and Sellers come together in a market. Market can be geographical like The Trafford centre or online.



Competition exists where businesses compete to attract the same customers

-			
No of	A large number of	A few large	A single business
Firms	small/medium sized firms	films	=MONOPOLY
Examples	Indian restaurant.	Mobile phone	Water suppliers
	Painters/Decorators.	manufacturers.	Railways
	Cafes/Coffee Shops.		between some
		Supermarkets.	destinations
			(In the past: BT,
			Royal Mail,
			British Gas)
Products	Products can be similar or	Products will	Only 1 main
	different from each other	be different r	product is
		advertised as if	available
		they are	
		different	
Prices	Generally low, especially if the	Can be high	Prices can be
	products are similar	especially if	high as little or
		firms compete	NO competition
		in other ways	
Other	Advertising	Advertising	Little of no
means of	High quality service	Launch new	competition
competing	Convenience of location	products	

Risk & Uncertainty:

Uncertainty: When there is a lack of information about a situation, therefore outcomes are difficult to predict.

Economic uncertainty (Interest Rates, Exchange Rates, Inflation,

Unemployment, Disposable Income), Competitor uncertainty, Social change uncertainty

Risk: The possibility of something going wrong.

Prepareing an accurate business plan, Investing in training, using experts and consultants, selling in different markets (diversification)

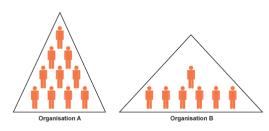
		es Unit 3: Business Operat		
The	e production process, The Role of Procure	ement, The concept of Quality	, Good Custon	ner Service
	Inputs 🟓 Tra	Process	utputs	
	The transformation process de	scribes what happens inside th	e business.	
	This is where value is a	dded to inputs to Create outpu	uts	
The production proc	Cess: Methods of production:	Т	he Role of F	Procurement
	b: Products are supplied to meet the exact	Just In Time (JIT)	Just In Case (JIC)
	requirements of a customer.	Businesses hold as little	e stick as	Businesses hold stock just in case there
		possible, items are ordered	l just in time	is a delay from suppliers or a sudden
		to be used		unexpected increase in demand
		Less money tied up in sto	ock (lower	Purchasing economies of scale could be
		opportunity cost	t)	gained as the business buys in larger
				quantities
Flow: Products more continuously from stage of the production process to ano		Materials can't be damag	<mark>ed/stolen</mark>	Stock is available for production good if
stage of the production process to and		while waiting to be	<mark>used</mark>	demand increases = SATISFY DEMAND
Advantages of Flow Production	Disadvantages of Flow Production	Lesson space is needed to	warehouse	Fewer deliveries and delivery costs
High volumes of output, high sales if	High initial costs buying the production line	the materials (reduced rent	<mark>/fixed costs)</mark>	
demand Allows specialisation of workers	RISKY: if demand is low or falls the	More deliveries, higher cost	ts, less E of S	Larger factory needed for storage
(therefore more efficient as workers	machines may not be used and therefore	and environmental ir	npact	
have fewer tasks to learn/complete)	the costs per unit is high.	Vulnerable to supplier	delays,	
Long Term cheap to produce =	Lack of flexibility: millions of similar items	production may h	alt	
reduced costs per unit as the cost is spread over millions of units	are produced Specialisation can lead to boredom and		Procure	ement:
	demotivated workers (High Labour	Selecting suppliers.	Consideration	s include: price, quality, reliability.
	Turnover, High Absenteeism – this is			
Efficiency in production: How well a bus	expensive)	The effects of procuremen	nt and logistics	s including: efficiency, lower unit costs.
products. Including:			0	1.1
1. How well employees are mana	ge - link to motivation and cost per unit		Supply	
	bility, quality, efficiency, cost per unit			ties that take place in the production
 Investment in technology and r per unit 	nachinery - faster/ efficient = reduced cost	process from		til it gets to the customer
	aster/efficient = reduced costs per unit	Consid	lerations when	choosing Suppliers:
5. How lean the business = minim	nising waste	Costs	Quality	Range of product they supply
Lean production: Minimise waste		Speed of delivery	Reliability	
		Contract terms –	Reputatio	
	k as possible. Items are ordered just as they	compensation if late?		rayment terms – made credit
are needed		compensation in late!		

:				
The conce	pt of Quality	Good Customer Service		
Staff, Customers and Mystery Visit	ors can measure the quality of what a	The product	Product or service meets customer Needs and Wants	
busines	ss is doing!	Reliability	Goods should do what they are meant to do	
Benefits of good Quality	Consequences of Poor Quality	Safety	Products and businesses should focus on customer safety	
Recommendations and positive word	Customer dissatisfaction – damaging the	Customer Engagement	Businesses build a positive relationship with customers	
of mouth	brand	Good product Information	From labels, trained knowledgeable staff, websites	
Saves money – cheaper to get it right the first time	Cost of recalling faulty products	Post sales service (after sales)	Delivery, exchanging goods, repairing goods, dealing with complaints	
Charge higher prices, higher revenue,	The cost of replacing goods	Premises	Clean, clear signage, disabled and baby facilities	
higher profit margins		Different Methods of Payment	Cash, cheques, electronic payment	
Improved brand name and	The cost of waste: items thrown away	Managing Customer	Businesses should not disappoint customers they should	
reputation	that are poor or not demanded	Expectations	meet/exceed their promise.	
	The cost of legal action	Benefits of good customer service	e, including:	
		 Increase in customer satis 	sfaction	
Total Quality Management (TQM)	·	Customer loyalty		
• Everyone in the business to f	ocus on improving quality.	Increased spend		
 Prevent mistakes occurring rate 		Profitability		
 Internal Customers: you pass 	-	 Dangers of poor customer service, including: Dissatisfied customers Poor reputation via word of mouth 		
	ct needs to meet the set standard			
•				
before you pass it on. If it's r back.	not perfect the worker must send it	Reduction in revenue		
 Clear targets for quality for a 	ll workers.	The ways in which advances in ICT have allowed customer services to develop:		
 Workers must have the train 	ing and resources needed to complete	Websites:		
their part of the production p	process to the required standard.	Pictures, Videos, lots of production choice.	uct information so customers can make a well informed	
How does a firm maintain consistent	quality?	Advertises a small business to	o the mass market leading to increased sales.	
1. Reliable suppliers that use go			FAQ's) provides information/answers to customers.	
	to do their job and so they know what		nformation, solve problems or complain.	
-	to do their job and so they know what	E-commerce/M-commerce	ce	
the desired standards are.		Customers can view items 24	/7 all over the world	
3. Invest in equipment		Customers can read other peoples reviews		
	the production process to check for	Online support teams enable customers to ask questions		
• • •	nend as you go not at the end)	Customers may get suggestions of other products to look at		
5. Involve staff in improving the	process (Kaizen groups)	Customers benefits from lower prices than the high street		
6. Check suppliers and make su	re they can deliver what you want	Social media.		
when you want it.		Facebook, twitter, snapchat,	Pinterest: Promote and communicated to existing and	
As a business grows including f	ranchising and outsourcing it may	potential customers		
	pects of production and quality.	Data Analysis		
		Using data to inform decision making		

GCSE Business Studies Unit 4: Human Resources Organisation Structure, Recruitment and Selection, Motivation, Training

Organisational Structure:

- The way a business arranges itself to carry out activities
- Shows who line manages who and who has authority over others to make a decision (chain of command)
- Span of Control: The number of employees managed by a direct line manager
- Level of hierarchy: The layers of authority in a business (4 below)
- The CEO has ultimate **authority** within the business
- **Delayering**: removing one or more levels of hierarchy from the organisational structure to reduce costs. Junior managers might have to take on more responsibility and senior managers might have a very wide span of control then the level of hierarchy is removed
- **Delegation:** passing authority to more junior employees.
- In small businesses the Entrepreneur makes the decisions, as a business grows this is impossible (lots of decisions and specialists in different areas are needed)



- Tall Organisational Structures a narrow span of control and a large number of levels of hierarchy. Line managers can monitor workers closely. Communication can take a long time; messages can be distorted. Decision making might also take a long time.
- A flat organisational structure a wide span of control and few levels of hierarchy. Managers/supervisors must be able to delegate.

Centralised	Decentralised
A small number of	Employees in all areas of the business take decisions
senior managers in the	Workers in branches, departments or factories are given authority to make
business takes all the	decisions
important decisions	Motivating and empowering for workers who often have good decisions as they
	know customers' needs and wants.
	Reduced pressure on senior managers who can concentrate on raising finances
	and strategy.
	Fast decision making on a branch level as managers don't need to wait for
	approval
	Decisions must be made in the best interests of the business not a branch,
	communication to senior managers must be strong they need to know what's
	happening and training will be needed



Recruitment & Selection:

Stage 1: The business has a need to employ more staff (growth, employees leave)
 Stage 2: Job Description and Person Specification drawn up
 Stage 3: Jobs are advertised internally or externally.
 Stage 4: Applications are received by internal and external candidates

Internal Recruitment	External Recruitment
Candidates have experience of the business, know the other workers and have already had induction training	Wider choice of candidates with different skills and experience
No external advertising therefore, cheaper	Fresh ideas and enthusiasm are brought into the business
Motivating for workers looking to progress within the business	Workers have the skills and experience needed to complete the job so less need for expensive training
Adverts on notice boards, internal websites, employee newsletters, certain employees will be invited to apply by owners/managers	Can be expensive and the business don't know the applicants and they could make a mistake.

Recruitment Process:

Job Description : Duties and tasks of the job: hours, place of work, title etc
Person specification: Qualifications, skills, experience
Job Advert: Job title, location, pay, hours, who to apply to
Application Form and Curriculum vitae (CV): personal information, qualifications, employment history and interests

Selection Process:

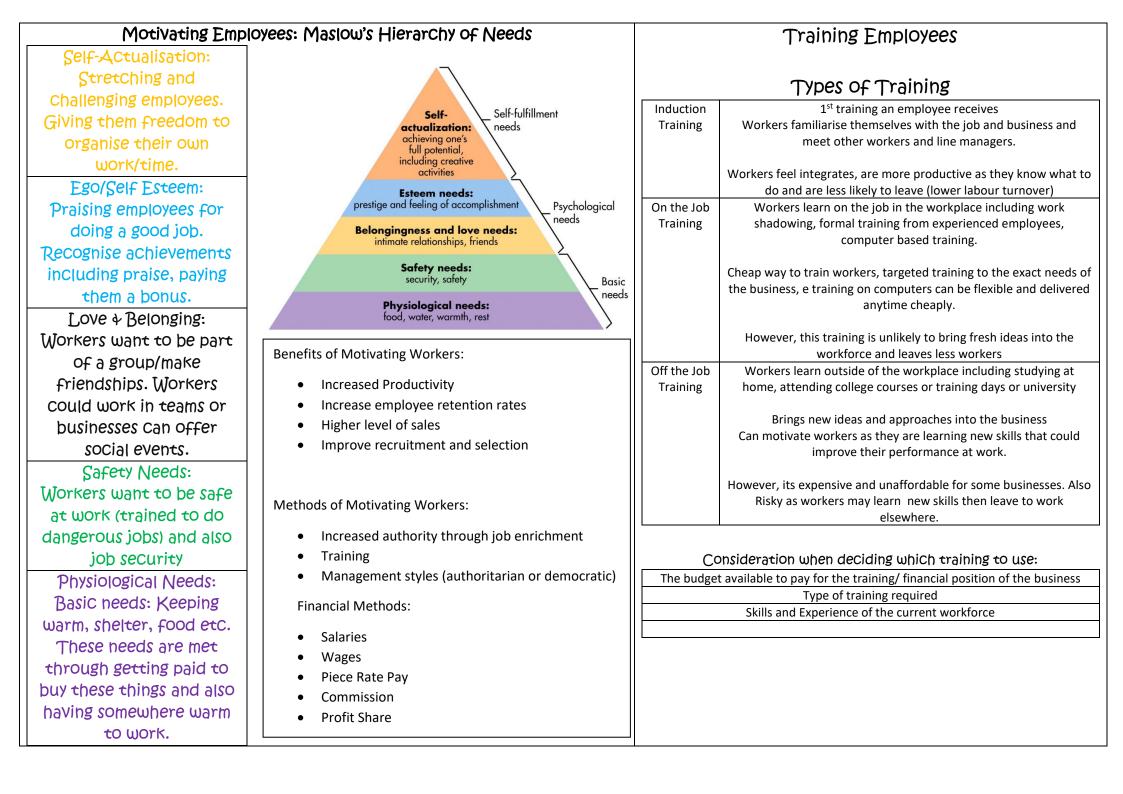
L		
	Interviews	One on one or panel interviews with several interviewers
l	Psychometric Test	MCQ, checking the personality of candidates "will they fit in"
	Assessment Centres	Roles plays, psychometric tests, interviews, practical tasks

Benefits of effective recruitment and training:

High level of productivity - you've appointed the best person hopefully skilled and experienced
High quality products or customer service – the worker is motivated, skilled and experienced

Full Time Employment	Part Time Employment
Working the whole week, easier to communicate and might be better skilled	Flexible to work more if demand increases Small businesses might need workers with specialist skills (they don't need them all the time)
Less likely to need a second job and more likely to be considered for promotion as can work more and attend training.	Workers can work around other commitments like children or elderly relatives Suitable for retired people who want to work some hours but not full time.

Employee Retention: Keeping workers in the business (reduced R&T costs, better customers service, higher productivity as workers are trained and have worked in the business a long time.



GCSE Business Studies Unit 5: Marketing

Identifying and Understanding Customers

Identify a business opportunity

Find out customer NEEDS & WANTS



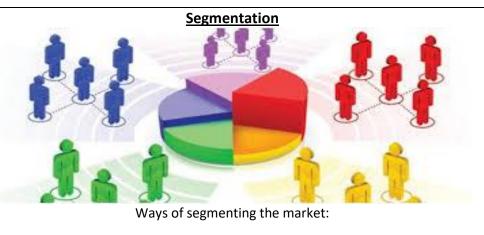
Aim your product at Consumers/Customers

Improve the product, increasing the benefit to customers/consumers to increase sales

Choose the correct marketing mix: Product, Price, Place Promotion

Avoid costly mistakes

Be competitive



- Gender: clothing retailers, toy shops, cosmetics producers etc
- Age: theme parks, toys, clothing etc

Once a business knows who they are

aiming their products at they can target

the one it can compete effectively in and

can be profitable in.

- Location: McDonalds and KFC have different product in different countries to appeal to customer needs and wants
- Income: businesses target different income groups (high or low income earners)
- Stage of someone's life cycle: Housing companies sell flats, small houses and large houses depending on someone needs and wants. Travel agents have holidays for families, single people, couples, 18-30 holidays etc
 Market Growth: Change in market size

X100

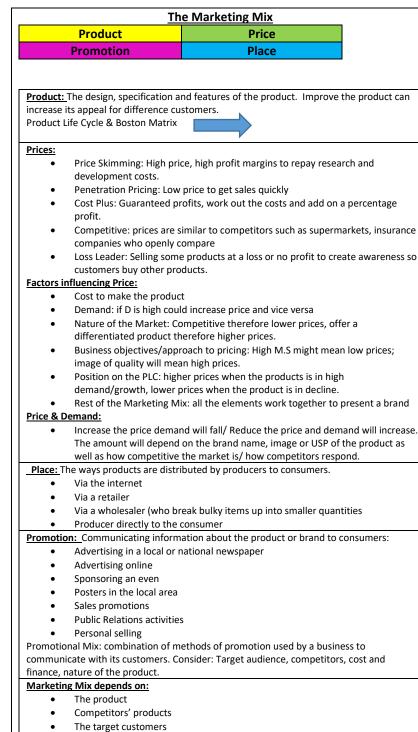
original market size

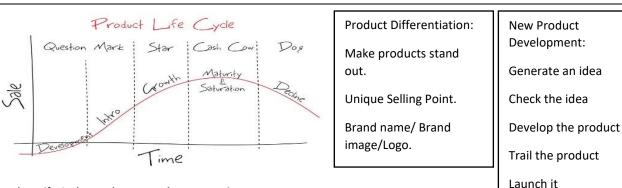
Market Share:

Sales of the product

X100

Market Research Market research will gather information about: Demand Competitors Market Share Target Market Types of Data: Qualitative Quantitative Thoughts, opinions and ideas. Statistical data. Focuses on why people think something of behave in a certain way. Generates reasons not statistics. Methods of Market Research **Primary Market Research** Secondary Market Research Gathering information for the Using data/research that first time to answer the others have already gathered question the business wants to answer Secondary Market Research: Newspapers, Magazines, Books, Journals, The Internet Advantages Disadvantages Gathered guickly Data is out of date Cheap Can provide information on Data might not be large sections of the relevant to population (government what you want research) to find out Primary Market Research: Observing behaviour, Experiments, Surveys (telephone surveys, questionnaires, Customer and supplier feedback, focus groups, internet research, newspapers and magazines) Advantages Disadvantages Time consuming Can gather in-depth responses about why Small groups people believe might not reflect something. the whole Cheap and quick to market gather. Can see how people react and therefore if they are being truthful.





Product Life Cycle: Products may change overtime.

Development: Designing the product and building prototypes. High outflows and no inflows.

Introduction: Product is launched and sales begin. Expensive in terms of advertising and promotion to convince distributors to stock it and consumers to buy it rather that a competitor brand.

Growth: High sales, new outlets/distribution channels found

Maturity: Sales slowdown, this might be as a result of competitor action. To boost sales firms might need to consider adapting the products (EXTENSION STRATEGIES)

Decline: Low sales, business must decide if to take the product off the market or try to improve it/spend more on marketing to remind customers.

EXTENSION STRATEGIES: cutting the price, advertise, update the packaging, adding more or different features, find a new product abroad, sell more of the product

Product Portfolio Analysis – The Boston Matrix: Analysing a product in terms of their share of the market and the growth of that market.

Dog: Low share of a low growth market

Choice: Remove the product from the market OR spend money redesigning the product and promoting it

Cash Cow: High market share in a low growth market

High sales, high profits, companies want to stock these products on their shelves such as Heinz and Cadburys, firms should use the capital from these products to develop new products

Question Mark: Small share of a large growing market like a new company in the technology, phone or computer games market. High marketing expenditure is needed to promote and adapt this product. It could be the next STAR or could become a DOG. CASH COWS will fund the expenditure on QUESTION MARKS.

Star: High share of a growing market "I phone"

High expenditure on marketing and new product development is needed so these products become the cash cows of the future.



Balanced Product Portfolio:

A business needs a mix of different product at different stages. Cash Cows = funding to help Question Marks and Stars. Too many Cash Cows are risky in the future as the market isn't growing. Too many Question Marks is risky too as many won't succeed.

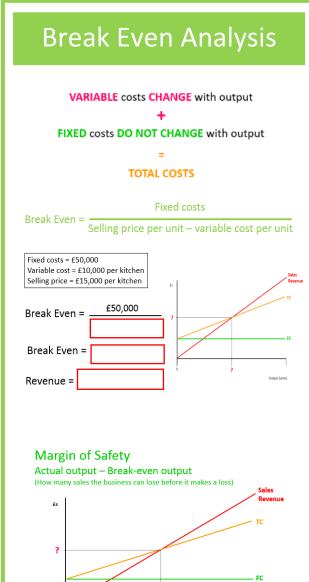
Business Approach

GCSE BUSINESS STUDIES Finance Module

Sourcos of		Definition	Internal	External
Sources of	Owners Funds			
	Retained Profit			
Finance	Sale of Assets			
	Bank Overdraft			
	Bank Loan			
	Trade Credit			
	Hire Purchase			
	Government Grant			
	Share Issue			
	Mortgage			

	Typical Cash Flow For a Small Garden Centre													
		Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Tota
Cash Flow Hokey Kokey	Receipts													
	Grant	5000												500
You put your revenue in 19	Sales	1000	4000	12000	16000	25000	24000	18000	8000	2000	1000	2000	9000	
	Total Receipts	6000												
Inflow less (-) Outflow equals (=) Net Cash Flow	Payments													
If your Cash Flow is poor	Setting up costs	6000												
You won't pay your bills	Stock purchases	1000	2000	5000	7000	11000	11000	8000	4000	1000	500	1000	3000	
That's what its all about!	Motor expenses	300	300	300	300	300	300	300	300	300	300	300	300	
Ohhhhhh, the Cash Flow Hokey Kokey	Office expenses	150	150	150	150	150	150	150	150	150	150	150	150	
	Insurance	1200												
	Wages	4000	4000	4000	5000	5000	5000	5000	5000	4000	4000	4000	4000	
	Total Payments	12650												
Inflow!														
	Net Cash Flow	-6650	-2450											690
Net Cash Flow!	Opening Balance	0	-6650											
£in £out	Closing Balance	-6650	-9100											

Cash Flow Forecasts	Causes of Poor	Description					
– = Net Cash Flow	Cash Flow	Description					
	Poor sales						
Cash flow is simply about money coming and going from the business. Managers must make sure there							
is always enough cash to pay expenses.	Overtrading						
Cash flow tells us nothing about profit – a profitable							
business can have poor cash flow, and still go bankrupt	Poor business decisions						
	aecisions						



Break-even 10 units Output (units)

Actual sales 40 units

Margin of Safety=

